



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
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D2279
Job Sheet 183635



Part No: D2279

Job Qty: 10 ea

Part Name: Step Spacer



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 9/21/18

Job Tracking No:

Due Date: 9/28/18

Created By: Shannon Hadley

Type: Stock

Description:

Note: DWG REV D IPP Rev: A New Issue 05-11-07 JLM IPP Rev:B Now on Waterjet 06-07-03 JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Waterjet	10 pcs		9/28/18	0.00	0.53	Waterjet 1		<i>[Signature]</i> 38
120	QC	10 pcs		9/28/18	0.00	0.00	QC8		38
130	Brake NC	10 pcs		9/28/18	0.04	0.48	Brake NC 1		<i>[Signature]</i> 38
140	QC	10 pcs		9/28/18	0.00	0.00	QC5		38
150	HandFinish	10 pcs		9/28/18	0.00	0.21	HandFinish1		<i>[Signature]</i> 38
160	QC	10 pcs		9/28/18	0.00	0.00	QC7		38
170	Packaging	10 pcs		9/28/18	0.00	0.00	Packaging3		<i>[Signature]</i> 38
180	QC21-SA	10 Ea		9/28/18	0.00	0.00	QC21		<i>[Signature]</i> 38

Part Op 100 - 1-Cut as per Dwg
Descriptions: 130 - Form As per Dwg D2279
170 - LOCATION : GA

[Signature] 38
NOV 15 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M2024T3S.040	2024-T3 .040 Sheet	1.4700 sf (.147 ea)	100-Waterjet	<i>[Signature]</i> 5114846

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Waterjet	M2024T3S.040	1	43	0

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Step Spacer	0.250Inches $\pm$ 0.005	0.255 0.245		
2	Step Spacer	2.214Inches $\pm$ 0.005	2.219 2.209		
3	Step Spacer	4.178Inches $\pm$ 0.005	4.183 4.173		
4	Step Spacer	4.428Inches $\pm$ 0.010	4.438 4.418		
5	Step Spacer	0.250Inches $\pm$ 0.005	0.255 0.245		
6	Step Spacer	1.313Inches $\pm$ 0.005	1.318 1.308		
7	Step Spacer	3.313Inches $\pm$ 0.005	3.318 3.308		
8	Step Spacer	4.625Inches $\pm$ 0.010	4.635 4.615		
9	Step Spacer	0.128Inches + 0.005 - 0.000	0.133 0.128	Diameter	
10	Step Spacer	+ 0.005	1.255	Diameter	
11	Step Spacer				

Dart.Hadley.Shannon

DART
 AEROSPACE
 Container No: S118097
 Part: D2279
 Job No: 183635
 Serial No/Batch: S118097
 Revision:
 Inspector:
 Exp Date:
 Instructions: Various STC's
 Date: 10/14/18
 1270 Aberdeen Street
 Hawkesbury, ON K6A 1K7
 CANADA
 TEL: 1 813 632-5200
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D2279**Job Sheet 183346****Part No:** D2279**Job Qty:** 10 ea**Part Name:** Step Spacer**Part Weight:** 0 lbs**Status:** Scheduled**Priority:** Medium**Job Created:** 9/17/18**Job Tracking No:****Created By:** Michelle Gagnon-Donovan**Due Date:** 9/28/18**Description:****Type:** Stock**Note:** DWG REV D IPP Rev: A New Issue 05-11-07 JLM IPP Rev:B Now on Waterjet 06-07-03 JLM**Ship Via:****Bill of Materials****Job Routing**

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea		9/28/18	0.00	0.00	Start Up Waterjet		
100	Waterjet	10 pcs		9/28/18	0.00	0.53	Waterjet1		
120	QC	10 pcs		9/28/18	0.00	0.00	QC8		
130	Brake NC	10 pcs		9/28/18	0.04	0.48	Brake NC 1		
140	QC	10 pcs		9/28/18	0.00	0.00	QC5		
150	HandFinish	10 pcs		9/28/18	0.00	0.21	HandFinish1		
160	QC	10 pcs		9/28/18	0.00	0.00	QC7		
170	Packaging	10 pcs		9/28/18	0.00	0.00	Packaging3		
180	QC21-SA	10 Ea		9/28/18	0.00	0.00	QC21		

Part Op 100 - 1-Cut as per Dwg
Descriptions: 130 - Form As per Dwg D2279
170 - LOCATION : GA

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M2024T3S.040	2024-T3 .040 Sheet	1.4700 sf (.147 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M2024T3S.040	1	43	0

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Step Spacer	0.250Inches $\pm$ 0.005	0.255 0.245	0,249	
2	Step Spacer	2.214Inches $\pm$ 0.005	2.219 2.209	2,215	
3	Step Spacer	4.178Inches $\pm$ 0.005	4.183 4.173	4,180	
4	Step Spacer	4.428Inches $\pm$ 0.010	4.438 4.418	4,430	
5	Step Spacer	0.250Inches $\pm$ 0.005	0.255 0.245	0,252	
6	Step Spacer	1.313Inches $\pm$ 0.005	1.318 1.308	1,315	
7	Step Spacer	3.313Inches $\pm$ 0.005	3.318 3.308	3,315	
8	Step Spacer	4.625Inches $\pm$ 0.010	4.635 4.615	4,627	
9	Step Spacer	0.128Inches + 0.005 - 0.000	0.133 0.128	0,128	Diameter
10	Step Spacer	1.250Inches + 0.005 - 0.000	1.255 1.250	1,250	Diameter
11	Step Spacer	0.125Inches $\pm$ 0.010	0.135 0.115	0,125	Radius

Plex 9/17/18 10:07 AM Dart.Gagnon.Michelle